

**STEP 13**

8 x1 | H x1 | J x1 | ⑧x4 | ⑤x4 | ⑥x4 | ⑨x4 | ③x4 | ⑦x4

**STEP 14**

⑦x2 | ④x2 | ⑨x2 | ⑥x2 | ⑤x2

**STEP 15**

K x1

12-12

**ASSEMBLE INSTRUCTION**

WF317848/WF317849/WF317850  
Patio Sofa Set

Notice:  
1. 50% Tighten before fixing all screws, Allen wrench is recommended instead of an electric drill.  
2. Place the item on a flat ground to adjust and make sure it remains stable.  
3. Tighten up all screws with tools gradually.  
4. If the screws are not aligned with holes during assembly, please loosen all the other screws to 50% and continue the assembly process.  
5. If the item is not stable, please loosen all the screws, adjust it on a flat ground and tighten up all screws again.  
6. Note: If one or some screws are fully tightened during assembly, chances are the others will not be aligned with holes. In addition, all the holes are designed to be relatively larger to provide more space for the adjustment of the screws.

1-12

**Exploded View**

x1 x1  
x1 x1  
x1

2-12

**STEP 10**

D x1 | F x4 | ①x12 | ⑥x12

**STEP 11**

E x2 | ②x8 | ⑧x8

**STEP 12**

M x1 | N x1 | O x1

11-12

**STEP 7**

C x1 | F x4 | ①x12 | ⑥x12

**STEP 8**

E x3 | ③x12 | ⑥x12

**STEP 9**

L x1 | N x2

10-12

**Part list and Hardware**

A (1PC)	B (1PC)	C (1PC)
D (1PC)	E (12PCS)	F (16PCS)
G (1PC)	H (1PCS)	J (1PC)
K (1PC)	L (3PCS)	M (1PC)
N (7PCS)	O (1PC)	

3-12

**Part list and Hardware**

1 M6*15 (48PCS)	2 M6*30 (48PCS)	3 M6*38 (4PCS)
4 M6*60 (2PCS)	5 M6 (6PCS)	6 Ø6 (102PCS)
7 (6PCS)	8 (6PCS)	9 (6PCS)
10 (1PC)	11 Allenkey 4x60 (1PC)	

4-12

**STEP 4**

B x1 | F x4 | ①x12 | ⑥x12

**STEP 5**

E x3 | ③x12 | ⑥x12

**STEP 6**

L x1 | N x2

9-12

**STEP 1**

A x1 | F x4 | ①x12 | ⑥x12

**STEP 2**

E x4 | ④x16 | ⑥x16

**STEP 3**

L x1 | N x2

8-12

**CARTON CONTENT**

WF317848

5-12

**CARTON CONTENT**

WF317849

6-12

**CARTON CONTENT**

WF317850

7-12